

ISO Registered Company



## TYPICAL APPLICATIONS

- Cylinder Gas
- Calibration Gas
- Laser Gas
- Medical Gas

#### **FUNCTIONAL PERFORMANCE**

Supply Pressure

Effect 0.5/100 psig (0.03/6.9 Barg)

Temperature

Coefficient 0.16 psig/°F (0.01 Barg/ °C)

Design Proof 150% of Max Operating Pressure

Pressure 5,400 psig (372.3 Barg)

Internal Volume 6.9 cc

Design Leakage

Outboard 1x10<sup>-9</sup> scc/sec He Inboard 1x10<sup>-9</sup> scc/sec He

Cv Capability: 0.02, 0.06 and 0.20

# Model P2

# Single Stage Cylinder Gas Pressure Reducing Regulator

The Model P2 is designed for gases with inlet pressures up to 3600 psig (248 Barg). Standard adjustable outlet ranges from 1-10 psig (.07-.69 Barg) thru 10-750 psig (.69-51.7 Barg). Flow coefficient of 0.02, 0.06, and 0.20 available. This versatile cylinder gas regulator can be ordered with a variety of options to meet your system demands. Standard construction includes 40 micron integral filter and diffusion resistant stainless steel diaphragm. Gauges and CGA fitting is optional.

# **GENERAL SPECIFICATIONS**

Inlet/Outlet 1/4", 3/8" & 1/2" Size: (DN8, DN10 & DN15)

Maximum Inlet 3,600 psig (248.2 Barg)
Pressure: Min. Pressure drop 100 psid.

Outlet Pressure: 1-750 psig (.07-.51.7 Barg)

Body End FNPT,

Connections: CGA End Connection

Body and Spring

Chamber Material: 316L SST/316L SST

Brass/6061 AL

Wetted Material See Coder Position 6.

Temp. Limits:

PCTFE -45 to 185°F (-42.7 to 85°C)
Polyimide -45 to 575°F (-42.7 to 301°C)
TFE -45 to 275°F (-42.7 to 135°C)

Operating Temp. Range:

Brass - -20 to 400°F (-28.9 to 204°C) SST - -20 to 500°F (-28.9 to 260°C)

Composite Knob: -50 to 200°F (-45.6 to 93°C) (Standard) For temperatures outside

(Std.) knob range see Options

for Colored Knobs.

#### STANDARD CONSTRUCTION

## **Captured Vent**

The captured vent feature is designed to safely vent process fluid when handling toxic or hazardous media. The user can easily pipe this vent to a safe location. It features a 1/8" FNPT port located on the spring housing. This feature can be incorporated into a self-relieving regulator that provides an additional port to permit the piping away of the expelled media.

#### **OPTIONS**

**NACE Construction - (P or R)** in Position 6. - Internal wetted portions meet NACE standard MR0175, when the exterior of the regulator is not directly exposed to a sour gas environment, buried, insulated or otherwise denied direct atmospheric exposure. SST/SST body/spring chamber materials only. Inconel w/TFE liner, Inconel X-750 spring.

**Dome Loaded - (0)** in Position 11. - The dome loaded option allows for regulators to be loaded from remote location to change pressure settings. **NOTES:** Diaphragm failure will result in loading fluid to mix with the process being controlled. Maximum Loading Pressure is 125 psig (8.6 Barg).

**Mounting Bracket - (5)** in Position 14. - The mounting bracket is a base, or step type. The material is 303 stainless steel. The bracket mounts to the back of the single stage, and back pressure regulators, via 10/32 screws.

**Panel Mount - (C)** in Position 14. - The panel mount feature requires a panel cut out of 1–3/8", complete with a threaded spring housing, and a panel mount ring to secure the regulator.

**Tamper Proof - (1)** in Position 15. - In this feature the control knob is removed and replaced with an acorn nut. The user can set the outlet pressure and securely tighten the nut, preventing any unwanted adjustments on the regulator.

**Colored Knobs - (2, 8 and W)** in Position 15. - In this feature the control knob is anodized aluminum either in black, blue or red, compared to the standard red composite knob. This allows for color coding of processes. Temperature range: -55 to 300°F (-45.6 to 149 °C).

**Diaphragm Valve - (F)** in Position 16. - The diaphragm valve is a shut off valve. The resolution is course. The extended leg allows easy access to the knob when it is attached to a regulator. The valve is 1/4" male x 1/4" female outlet. This type of valve is sold about 90% of the time.

**Packed Valve - (G)** in Position 16. - The packed valve is a metering valve. The resolution is very fine. The packing around the stem is Teflon. The valve is 1/4" male x 1/4" male outlet.

**Relief Valve - (H, J, K, or L)** in Position 16. - The relief valve main function is to relieve excess downstream pressure due to system malfunctions. This feature prevents over pressurization by automatically venting the gas or liquid. The valve is fully adjustable, and is 1/4" male x 1/4" male.

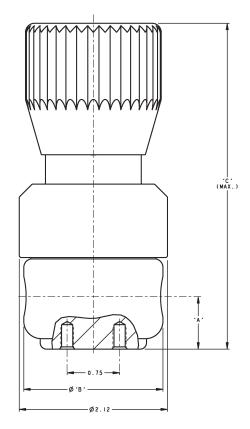
**Self Relieving - (S)** in Position 16. - The self relieving option features an integral mechanism allowing down-stream pressure to be vented to atmosphere as the outlet pressure setting is decreased. This allows the user to easily and rapidly decrease the pressure in a closed, or low volume system without an auxiliary bleed valve. In addition, this option also functions as a sensitive relief valve. The pressure at which it relieves is automatically determined by the outlet pressure setting of the regulator.

**Cleaned for Oxygen Service #S-1134 - (M)** in Position 17. - This is a requirement for gaseous oxygen environments. All regulators requiring advanced cleaning shall be processed according to strict guidelines. **NOTE:** Design Pressure Rating shall not exceed 375 psig (25.8 Barg) when body material is SST and process medium is oxygen.

**Cleaned per Spec. #S-1542 - (N)** in Position 17. - Cleaning <u>identical</u> to that of #S-1134, but <u>not</u> labeled for application in oxygen service. <u>NOT</u> suitable for Oxygen Service.

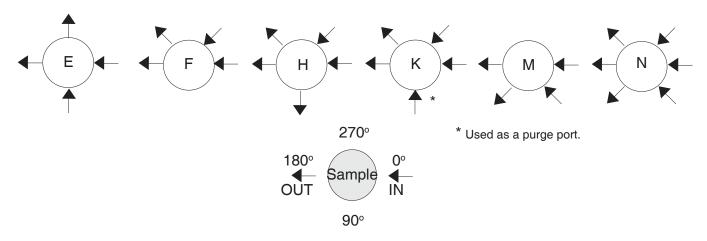
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## **DIMENSIONS**



	English Units In. & lbs.						
Size	A B C C Dome Load						
1/4" & 3/8"	.75	2.00	5.13	3.05	2.2		
1/2"	.88	2.48	5.38	3.30	2.2		
Metric Units mm & kg							
DN8 & DN10	19	50	130	78	1.0		
DN15	22	63	137	84	1.0		

# **Porting Configuration Guide**



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P2-TB

# **MODEL P2 PRODUCT CODER** (COMPOSITE RED KNOB STANDARD)

02/10/16

POS

POS POS 10

An "X" in POS 12 followed by a 5-digit control number overrides remaining selections. POS 11

POS 12

POS

13

POS 14

POS 15

POS 16

POS 17

POSITION 3 - BODY SIZE / Cv			
Size	Cv	CODE	
	0.02	1	
1/4" (DN8)	0.06	2	
(5110)	0.20	3	
	0.02	4	
3/8" (DN10)	0.06	5	
	0.20	6	
1/2" (DN15)	0.02	7	
	0.06	8	
	0.20	9	

POSITION 5 - BODY & SPRING CHAMBER MATERIAL		
Body / Spring Chamber	CODE	
316L SST / 316L SST *	s	
Brass / 6061 AL	В	
* Select for NACE Construction		

POSITION 6 - TRIM MATERIALS				
Diaphragm , Seat Retainer, Poppet & Poppet Spring	Seat Material	CODE		
302 SST w/Tefzel ring,	PCTFE	1		
316L SST, 316L SST,	Polyimide	2		
Inconel X-750	TFE	3		
Inconel w/TFE liner,	PCTFE	4		
monel R-405, Monel R-405	Polyimide	5		
Inconel X-750	TFE	6		
Hastelloy C-276 w/TFE liner,	PCTFE	Α		
Hastelloy C-276, Hastelloy C-276,	Polyimide	В		
Hastelloy C-276	TFE	С		
NACE - Inconel w/TFE liner,	PCTFE	Р		
316L SST, 316L SST, Inconel X-750	TFE	R		

POSITION 7 - PORTING CONFIGURATION		
Description CODE		
	E	
	F	
See Porting	Н	
Guide	К	
	М	
	N	

POSITION 8 - Product Classification Under European "Pressure Equipment Directive"

PRODUCT DESTINATION	HAZARD CATEGORY	CODE
Anywhere except Europe	N/A	7
European Countries *	Sound Engineering Practice (SEP)	s

\* For products to be placed in service in Europe -Ref to Directive 97/23/EC.
Forward Completed "EU" Application Recorder

prior to quotation. (Without Recorder- Processing of Purchase Order will be delayed). Contact Cashco for Assistance.

POSITION 10 - END CONNECTIONS			
End Connection(s)	CODE		
FNPT	1		
CGA End Connection #330 *	5		
CGA End Connection #346 *	2		
CGA End Connection #350 *	3		
CGA End Connection #540 *	А		
CGA End Connection #580 *	Н		
CGA End Connection #590 *	L		
CGA End Connection #660 *	R		
Consult factory for other CGA connections. * 1/4" Body Size only.			

POSITION 11 - RANGE SPRING/OUTLET PRESSURE			
Psig (Barg)	CODE		
Pneumatic Dome Loaded 0 - 125 (0 - 8.6)	0		
1 - 10 (.0769)	1		
2 - 25 (.14 - 1.7)	2		
2 - 50 (.14 - 3.4)	3		
2 - 100 (.14 - 6.9)	4		
3 - 250 (.21 - 17.2)	5		
5 - 500 (.34 - 34.5)	6		
10 - 750 (.69 - 51.7)	7		

POSITION 12 - OUTLET GAUGE		
Psig (Barg)	CODE	
0 - 15 (0 - 1.0)	Α	
0 - 30 (0 - 2.1)	В	
0 - 60 (0 - 4.1)	С	
0 - 100 (0 - 6.9)	D	
0 - 160 (0 - 11.0)	E	
0 - 300 (0 - 20.7)	F	
0 - 600 (0 - 41.4)	G	
0 - 1000 (0 - 69.0)	Н	
No Outlet Gauge	0	
For Special Construction Contact Cashco for Special Product Code	х	

POSITION 13 - INLET GAUGE		
Psig (Barg)	CODE	
0 - 15 (0 - 1.0)	Α	
0 - 30 (0 - 2.1)	В	
0 - 60 (0 - 4.1)	С	
0 - 100 (0 - 6.9)	D	
0 - 160 (0 - 11.0)	E	
0 - 300 (0 - 20.7)	F	
0 - 600 (0 - 41.4)	G	
0 - 1000 (0 - 69.0)	Н	
0 - 2000 (0 - 137.9)	I	
0 - 3000 (0 - 206.9)	J	
0 - 5000 (0 - 344.9)	K	
No Inlet Gauge	0	

POSITION 14 - OPTIONS				
OPTIONS CODE OPTIONS CODE				
No Option	0	Panel Mount	С	
Mounting Bracket 5				

POSITION 15 - OPTIONS				
OPTIONS CODE OPTIONS CODE				
No Option	0	Blue Knob	8	
Tamper Proof	1	Red Knob	W	
Black Knob	2			

POSITION 16 - OPTIONS					
OPTIONS	CODE	OPTIONS	CODE		
No Option	0	Relief Valve: 50-150 psig *	J		
Diaphragm Valve	F	Relief Valve: 150-350 psig *	K		
Packed Valve	G	Relief Valve: 350-600 psig *	L		
Relief Valve: 3-50 psig *	Н	Self-Relieving.	S		

<sup>\*</sup> When selecting Relief Valve indicate SET POINT PRESSURE in Special Instructions on order. If outlet gauge is also specified, Body Port Configuration must have two oulet ports. See Porting Guide page 3.

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POSITION 17 - OPTIONS				
OPTIONS	CODE	OPTIONS	CODE	
No Option	0	Oxygen Cleaned Per Spec #S-1134	М	
		* Special Cleaning Per #S-1542.	N	
* NOT suitable for Oxygen S	ervice.			