



TYPICAL USES

Packaging Applications
Corrugated Containers
Laminations
Wraps
Retail Ready Packaging

MANUFACTURING LOCATION

Longview, WA

KapStone's Performance linerboard grades provide optimum performance when combined with corrugated medium in the construction of corrugated boxes. These two-ply linerboard grades can be produced using 100% virgin kraft fiber or include recycled fiber content, depending on the manufacturing location. Grades range from Mullen-standard Kraft Liner (KL), High Compression Liner (HCL) and Ultra Performance Liner (UPL). Superior strength, appearance and performance makes KapStone grades ideal for corrugated boxes as well as specialty, non-box applications.

PRODUCT FEATURES

Kraft Liner

BENEFITS

KapStone's basic Kraft Liner sets the standard for consistent, balanced structure; appearance and performance. Two-ply construction and rigorous production standards combine specially refined top and bottom kraft fibers for reliable strength, printability and converting performance.

High Compression Liner

Produced under rigorous manufacturing standards, KapStone HCL provides 15% greater strength per pound than standard kraft liner, allowing significant box weight reduction while maintaining excellent box compression strength, printability and appearance.

Ultra Performance Liner

Produced with demanding fiber preparation strategy and tightly controlled paper machine operating parameters, KapStone UPL grades deliver superior strength per pound with a 25% weight reduction compared to standard kraft liner. These grades provide ultimate weight reduction with excellent strength, converting and printability.

Sustainability

KapStone's kraft paper products are produced with the environment in mind. We are proud to participate in various fiber sourcing standards and to offer an end product that is biodegradable, compostable, and recyclable.

CERTIFICATIONS

Forestry and Procurement

SFI® Certified Sourcing

SFI® Chain of Custody Certification
PEFC™ Chain of Custody Certification

Compliant with the Lacey Act and EUTR (European Union Timber Regulation)

Food Contact

Compliance with USFDA 21 CFR §176.170 and 21 CFR §176.180 Allergen free

Environmental and Safety

US California Proposition 65 Compliant

CONEG Model Heavy Metal and EC/94/62 Article II Compliant

Elemental Chlorine Free (ECF) Unbleached Fiber

RoHS Compliant

Toy Safety Standards ASTM F963 and EN71-3

PRODUCT CLASSIFICATIONS

Product Type

Unbleached Linerboard

Structure

Uncoated kraft, two-ply paperboard

Containerboard

Performance Liner- West Coast



KapStone Kraft Liner (KL)- Grade Availability & Typical Properties

			Units	Method
			OHILO	INIGHIOU
i	42	69	lb/1000 sq ft	T-410
5	7.5	7.5	percent	T-412
400	350-400	350-400	Sheffield Units	T-538
5	110	140	psi	T-807
)	75	75	g/m2	T-441
i	75	75	g/m2	T-441
)	35	30	sec	T-460
)		75 75	75 75 75 75	75 75 g/m2 75 75 g/m2

KapStone High Compression Liner (HCL) - Typical Properties

Grade Availability by Weight	Units	Method				
Basis Wt.	35	45	56	74	lb/1000 sq ft	T-410
Moisture	7.5	7.5	7.7	7.7	percent	T-412
Cobb, Top (10 min.)	75	75	75	75	g/m2	T-441
Cobb, Bottom (10 min.)	75	75	75	75	g/m2	T-441
STFI CD	22.0	23.5	30	40	lb/in	T-826
Gurley Porosity	35	50	30	30	sec	T-460

KapStone Ultra Performance Liner (UPL) - Typical Properties

Grade Availability by Weight	Units	Method		
Basis Wt.	31	50.5	lb/1000 sq ft	T-410
Moisture	7.5	7.8	percent	T-412
Cobb, Top (10 min.)	75	75	g/m2	T-441
Cobb, Bottom (10 min.)	75	75	g/m2	T-441
STFI CD	20	30	lb/in	T-826
Gurley Porosity	60	35	sec	T-460

