

SPROCKETS FOR PLASTIC MODULAR BELTS FOR USE WITH DRUM MOTOR OR IDLER 88D



Special sprockets based on the specification of modular belt manufacturers

Options Sprockets for 88D

149

Product Description

Applications

- ✓ For Synchronous Drum Motor 88D (see p 104)
- ✓ For food processing and hygienic applications
- **Characteristics**
- ✓ High resistance to cleaning chemicals in food
- ✓ Resistant to abrasion

processing

- ✓ For driving plastic modular belts
- ✓ Quiet operation
- ✓ Easy to clean and replace
- ✓ Low friction

Note: The sprockets have an influence on the outer diameter of the drum motor and on the velocity. The belt pull and speed of the drum motor must be recalculated according to the increased diameter. Refer to the velocity factor (VF) in the table below.

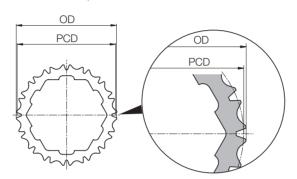
Technical Data

Material	Stainless steel
Options	All common belt manufacturers' sprockets available to order
	Electropolished to hygienic surface roughness (R ₂ ≤ 0.8 µm) on request
Temperature range	-30 to +120 °C

Modular belt manufacturer	Series	Rev.	Sprocket 88D						
			Z	OD mm	PCD mm	Vf	B mm	Art. No.	
Intralox									
	1600	1	16	128 55	128 55	1.26	10.00	1100711	

Product Range

To use these sprockets, D-series Drum Motors or Idlers must be ordered with hexagonal (6 sided) shell (see p 104



Number of teeth

OD Outer diameter in mm

PCD Pitch circle diameter in mm

Vf Velocity factor

В Width of sprocket in mm Rev. Reversible sprocket Article number

Refer to the Planning Section from p 194 for help with planning and design Options Overview p 126 Accessories p 160