

# INTERROLL ROLLERDRIVE CONVEYOR RM 5661

INTERROLL

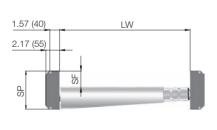
The roller conveyor curves change the direction of transport of material. The alignment of the material is maintained within the side frames by tapered rollers. Each drive features a digital interface to an external control (PLC) that protects the RollerDrive from overload.

**Roller Conveyors RollerDrive** RM 5661 Curve

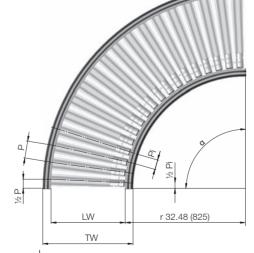
## **Technical Data**

|                                 | O-ring   | PolyVee belt             |
|---------------------------------|--|--------------------------|
| General technical data          |  |                          |
| Max. load capacity              | 35 lb/ft (50 kg/m)                             | 50 lb/ft (80 kg/m)       |
| Conveyor speed                  | 20 to 250 ft/min (0.1 to 1.2 m/s)              |                          |
| Inclined/declined               | Not suitable                                   |                          |
| Ambient temperature             | +40 to +105 °F (+5 to +40 °C)                  |                          |
| Roller                          |  |                          |
| Roller type                     | Interroll Series 1700KXO                       | Interroll Series 3500KXC |
| Roller diameter                 | 1.9"   |                          |
| Roller material                 | Steel, with gray tapered polypropylene sleeves |                          |
| Max. number of rollers per zone | 9  |                          |
| Drive                           |  |                          |
| Rated voltage                   | 24 V DC  |                          |
| Max. electrical power per zone  | 0.05 kW  |                          |
| Drive medium                    | 5 mm O-ring                                    | PolyVee belt             |
| Torque transmission             | Roller-to-roller                               |                          |
| Side frame                      |  |                          |
| 150 mm (6") Extrusion           | 6" (150 mm) high,                              |                          |
|                                 | 2.6" <b>(65 mm)</b> a                          | above top of roller      |
|                                 |  |                          |

**Dimensions** 



Combination of frame heights left/right



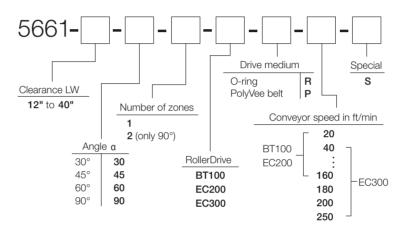
6" / 6" (150 mm / 150 mm)

| Dimensions                |  |  |
|---------------------------|--|--|
| LW Clearance              | 12" to 40" in 2" increments              |  |
|                           | (310 mm to 1,010 mm in 50 mm increments) |  |
| TW Module width           | LW + 4.33" (110 mm)                      |  |
| α Angle                   | 30° / 45° / 60° / 90°                    |  |
| P Roller pitch, external  | ~0.003" (~0.087 mm) x LW + Pi            |  |
| Pi Roller pitch, internal | ~2.83" (~72 mm)                          |  |
| SP Side frame             | 6" (150 mm)                              |  |
| SF Side guide             | 2.6" (65 mm)                             |  |

## **Order Information**

- The module is fully assembled
- Please order support legs, end caps, sensors and 24 V power supply unit separately
- Steel components are powder-coated (in black RAL 9005 or in gray RAL 7030) or zinc-plated

Please create the reference number with the following configurator.



For selection of the RollerDrive please consult the Application Notes from p. 124. If you require a non-standard version, add an "S" to the end and describe your requirements.

#### Example of a reference number: 5661-20-90-2-EC200-R-40

This reference number stands for Interroll RollerDrive Conveyor RM 5661 with a clearance LW 20" (510 mm), an angle a 90°, 2 zones, a RollerDrive EC200, a O-ring as drive medium and a conveyor speed of 40 ft/min (0.2 m/s).

### **Accessories**

- Sensors, see 118
- Support legs, see 158
- End caps, see 116
- 24 V power supply unit, see 117

Scope of supply

Configurator

Order example

RollerDrive Conveyor Overview 22

**Belt Conveyors 86** 

Accessories 108