

Self-operated Pressure Regulators



Type 2422/2425 Excess Pressure Valve

ANSI version

Application

Pressure regulators for set points from **0.75 to 35 psi** (0.05 to 2.5 bar) · Valves in **NPS 6 to 10¹⁾** (DN 150 to 250) · Pressure rating **Class 125 to 300** · Suitable for water, gases, and vapors up to **+660 °F** (350 °C)

The valve **opens** when the **upstream pressure rises**.



The excess pressure valves, consisting of a valve and actuator, control the upstream pressure to an adjustable set point. The medium pressure to be kept constant is transmitted through a control line to the diaphragm of the actuator and consequently the valve plug.

Special features

- Low-maintenance, medium-controlled proportional regulators requiring no auxiliary energy
- Wide set point range and convenient set point adjustment using a nut
- Exchangeable set point springs and actuator
- Spring-loaded, single-seated valve with upstream and downstream pressures balanced by a stainless steel bellows or by a balancing diaphragm
- Standard low-noise plug · Special version with flow divider St I or St III for further noise level reduction. See Data Sheet ▶ T 8081.
- Reduced C_v (K_{vs}) coefficients to adapt the regulator to the operating conditions

Versions

Type 2422/2425 · Excess pressure valve for NPS 6 to 10 (DN 150 to 250)

consisting of:

Type 2422 Valve with soft-seated plug, balanced by a bellows or a diaphragm · Body of cast iron A126B, cast steel A216 WCC or cast stainless steel A351 CF8M · **Type 2425** Actuator with EPDM rolling diaphragm

Special versions

- With flow divider St I or St III for particularly low-noise operation
- With metal-seated plug
- With FPM (FKM) rolling diaphragm, e.g. for mineral oils or flammable gases
- With NBR rolling diaphragm for flammable gases

¹⁾ Valves larger than NPS 10 (DN 250) on request



Fig. 1: Type 2422/2425 Excess Pressure Valve, valve balanced by a bellows

- Version completely in stainless steel for pressure rating Class 125 to 300 · Details on request
- Versions for oxygen service
- Actuator with two diaphragms
- With metal cover to protect the set point springs

Principle of operation (see Fig. 2)

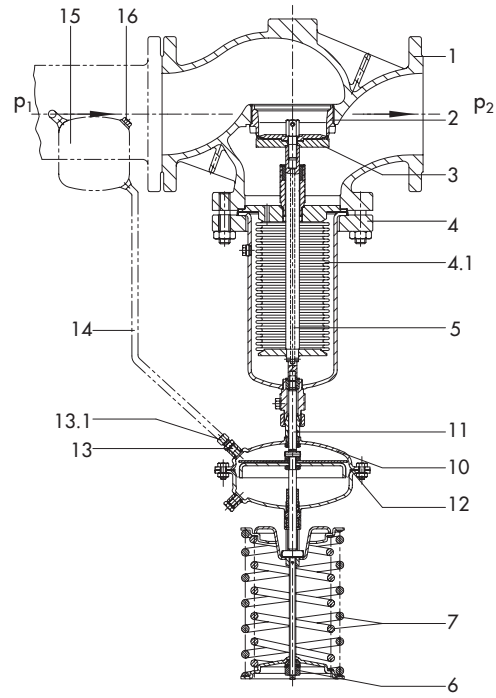
The medium flows through the valve in the direction indicated by the arrow. The position of the plug (3) determines the flow rate across the area released between plug (3) and valve seat (2). The plug stem (5) with the plug is connected to the actuator stem (11) of the actuator (10).

The upstream pressure p_1 is regulated by the set point springs (7) and the set point adjuster (6). When relieved of pressure, the valve is closed by the force of the set point springs.

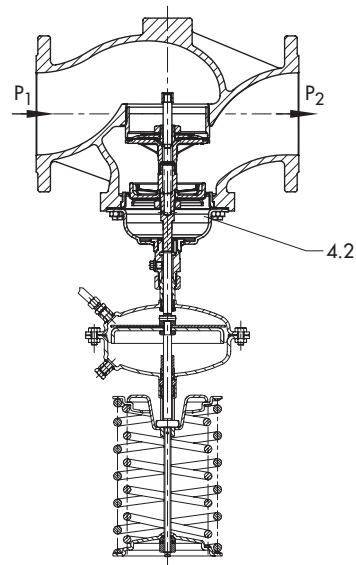
The upstream pressure p_1 to be controlled is tapped upstream of the valve and transmitted over the control line to the operating diaphragm (12) where it is converted into a positioning force. This force is used to move the valve plug (3) according to the force of the set point springs. The spring force is adjustable at the set point adjuster (6).

The principle of operation of the regulator balanced by a bellows or diaphragm only differs concerning the pressure balancing. The valves balanced by a diaphragm have a balancing diaphragm (4.2) instead of a bellows (4.1). In both cases, the forces created by the upstream and downstream pressures that act on the valve plug are balanced out.

The valves can be supplied with flow divider St I or St III. The valve seat must be replaced on retrofitting the flow divider.



Type 2422/2425 Excess Pressure Valve
Type 2422 Valve, balanced by a bellows



Type 2422/2425 Excess Pressure Valve
Type 2422 Valve, balanced by a diaphragm

Fig. 2: Functional diagram of Type 2422/2425

- 1 Valve body
- 2 Seat (exchangeable)
- 3 Plug
- 4 Bellows housing
- 4.1 Balancing bellows
- 4.2 Balancing diaphragm
- 5 Plug stem
- 6 Set point adjuster
- 7 Set point springs
- 10 Actuator
- 11 Actuator stem
- 12 Operating diaphragm
- 13 Control line connection G 1/4 (with 1/4 NPT adapter)
- 13.1 Screw joint with restriction
- 14 Control line (to be provided on site)
- 15 Compensation chamber
- 16 Filler plug

- p_1 Upstream pressure
- p_2 Downstream pressure

Table 1: Technical data · All pressures (gauge)

Type 2422 Valve		NPS 6 · DN 150	NPS 8 · DN 200	NPS 10 · DN 250
Valve size				
Pressure rating		Class 125, 150 or 300		
Max. permissible temperature	Valve body	See pressure-temperature diagram in ► T 2500		
	Valve plug balanced by a bellows	Metal seal: 660 °F (350 °C) · PTFE soft seal: 430 °F (220 °C) · EPDM or FPM (FKM) soft seal: 300 °F (150 °C) · NBR soft seal: 175 °F (80 °C) ¹⁾		
	Valve plug balanced by a diaphragm	300 °F (150 °C)		
Leakage class according to IEC 60534-4 or ANSI/FCI 70-2		≤0.05 % of C _v or K _{vS} coefficient		
Type 2425 Actuator				
Set point ranges		0.75 to 3.5 psi · 1.5 to 8.5 psi · 3 to 15 psi · 7 to 20 psi · 15 to 35 psi ²⁾		
		0.05 to 0.25 bar · 0.1 to 0.6 bar · 0.2 to 1 bar · 0.5 to 1.5 bar · 1 to 2.5 bar ²⁾		
Max. perm. pressure at actuator	Actuator area	50 in ² · 320 cm ²		100 in ² · 640 cm ²
	Pressure	43.5 psi · 3 bar		22 psi · 1.5 bar
Max. permissible temperature		Gases, 175 °F (80 °C) at the actuator ¹⁾ · Liquids 300 °F (150 °C), with compensation chamber max. 660 °F (350 °C) · Steam with compensation chamber max. 660 °F (350 °C)		

¹⁾ For oxygen max. 140 °F (60 °C)

²⁾ Set point ranges above 35 psi (2.5 bar) ► T 2554 · Type 2335 Excess Pressure Valve

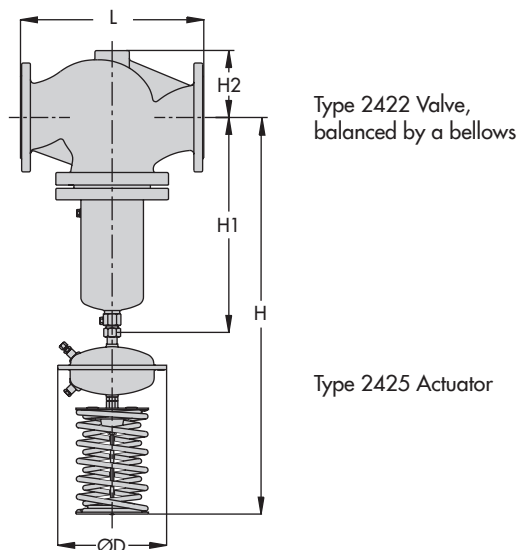
Table 2: Materials · Material numbers according to ASTM and DIN EN

Type 2422 Valve, balanced by a bellows			
Pressure rating	Class 125	Class 150/300	
Body	Cast iron A126B	Cast steel A216 WCC	Cast stainless steel A351 CF8M
Seat	1.4006		1.4571/1.4404
Plug	1.4571		1.4571/1.4301 with PTFE seal
	Seal for soft-seated plug		
Plug stem	1.4301		
Balancing bellows	1.4571		
Bottom section	1.0305		1.4571
Seal	Graphite on metal core		
Type 2422 Valve, balanced by a diaphragm			
Pressure rating	Class 125	Class 150/300	
Body	Cast iron A126B	Cast steel A216 WCC	Cast stainless steel A351 CF8M
Seat	Red brass ¹⁾		
Plug (standard version)	Red brass ¹⁾ · With EPDM soft seal or with PTFE soft seal		
Pressure balancing	Balancing cases made of sheet steel DD11 · EPDM balancing diaphragm for liquids and non-flammable gases or NBR diaphragm for flammable gases		
Gasket	Graphite on metal core		
Type 2425 Actuator			
Diaphragm cases	Sheet steel DD11		1.4301
Diaphragm	EPDM with fabric reinforcement · FPM (FKM) · NBR		
Guide bushing	DU bushing		PTFE
Seals	EPDM · FPM (FKM) · NBR		

¹⁾ Special version: 1.4409

Dimensions

Type 2422 Valve, balanced by a bellows



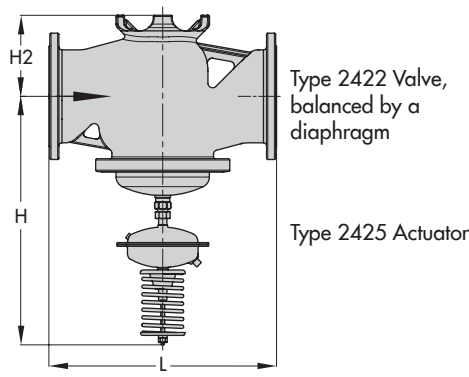
Dimensions and weights · Type 2422 Valve balanced by a bellows · The values in parentheses apply to temperatures from 430 °F (220 °C) to 660 °F (350 °C)

Pressure rating					
Valve size		NPS 6 · DN 150	NPS 8 · DN 200	NPS 10 · DN 250	
Valve	Length L	Class 125/150	17.75" · 451 mm	21.4" · 543 mm	26.5" · 673 mm
		Class 300	18.6" · 473 mm	22.4" · 568 mm	27.9" · 708 mm
	Height H1	23.2" · 590 mm (28.4" · 730 mm)	28.7" · 730 mm (34.25" · 870 mm)		
	Height H2, approx.	6.9" · 175 mm	9.25" · 235 mm	10.7" · 270 mm	
Set point range	Valve with actuator				
0.75 to 3.5 psi 0.05 to 0.25 bar	Height H	44.1" · 1120 mm (49.6" · 1260 mm)	49.6" · 1260 mm (55.1" · 1400 mm)		
	Actuator	ØD = 15" · 380 mm, A = 100 in ² · 640 cm ²			
1.5 to 8.5 psi 0.1 to 0.6 bar	Height H	44.1" · 1120 mm (49.6" · 1260 mm)	49.6" · 1260 mm (55.1" · 1400 mm)		
	Actuator	ØD = 15" · 380 mm, A = 100 in ² · 640 cm ²			
3 to 15 psi 0.2 to 1.0 bar	Height H	44" · 1120 mm (49.6" · 1260 mm)	49.6" · 1260 mm (55.1" · 1400 mm)		
	Actuator	ØD = 15" · 380 mm, A = 100 in ² · 640 cm ²			
7 to 20 psi 0.5 to 1.5 bar	Height H	42.1" · 1070 mm (47.6" · 1210 mm)	47.6" · 1210 mm (53.1" · 1350 mm)		
	Actuator	ØD = 11.2" · 285 mm, A = 50 in ² · 320 cm ²			
15 to 35 psi 1 to 2.5 bar	Height H	42.1" · 1070 mm (47.6" · 1210 mm)	47.6" · 1210 mm (53.1" · 1350 mm)		
	Actuator	ØD = 11.2" · 285 mm, A = 50 in ² · 320 cm ²			
Weight					
0.75 to 15 psi	Weight ¹⁾ (valve with actuator) for cast iron A216B, Class 125	258 lb · 117 kg	633 lb · 287 kg	655 lb · 297 kg	
7 to 35 psi		245 lb · 111 kg	619 lb · 281 kg	642 lb · 291 kg	

¹⁾ Class 150: +10 %, Class 300: +15 %

Fig. 3: Dimension diagram of Type 2422 Valve balanced by a bellows with Type 2425 Actuator

Type 2422 Valve, balanced by a diaphragm



Dimensions and weights · Type 2422 Valve balanced by a diaphragm

Valve size		NPS 6 DN 150	NPS 8 DN 200	NPS 10 DN 250
Length L	Class 125/150	17.75" 451 mm	21.4" 543 mm	26.5" 673 mm
	Class 300	18.6" 473 mm	22.4" 568 mm	27.9" 708 mm
Height H, approx.		29.3" 745 mm	37.8" 960 mm	
Height H2, approx.		6.9" 175 mm	10.2" 260 mm	
Weight ¹⁾ (valve with actuator), approx.	0.75 to 15 psi	207 lb 94 kg	527 lb 239 kg	549 lb 249 kg
	7 to 35 psi	194 lb 88 kg	514 lb 233 kg	536 lb 243 kg

¹⁾ The weight applies to the version with the valve made of A216B in Class 125. Add +10 % for all other materials.

Fig. 4: Dimension drawing of Type 2422 Valve balanced by a diaphragm with Type 2425 Actuator

Table 3: C_V (K_{VS}) coefficients and max. permissible differential pressures Δp_{max}

Type 2422 Valve, balanced by a bellows							
C_V (K_{VS}) coefficients and max. permissible differential pressures Δp_{max}							
Valve size	C_V (K_{VS}) coefficients · Differential pressures			Reduced C_V (K_{VS}) coefficients · Differential pressures			
	NPS 6 · DN 150	NPS 8 · DN 200	NPS 10 · DN 250	NPS 6 · DN 150	NPS 8 · DN 200	NPS 10 · DN 250	
Standard C_V (K_{VS}) coefficients	C_V	330	490	585	145	330	330
	K_{VS}	280	420	500	125	280	280
Flow divider St I	C_{VI}	245	370	440	110	245	245
	K_{VSI}	210	315	375	95	210	210
Flow divider St III	C_{VIII}	165	230	260	70	165	165
	K_{VSIII}	140	200	220	60	140	140
Max. perm. differential pressure Δp_{max}	psi	175	145	145	230	175	175
	bar	12	10	10	16	12	12

Type 2422 Valve, balanced by a diaphragm				
C_V (K_{VS}) coefficients and max. permissible differential pressures Δp_{max}				
Valve size		NPS 6 · DN 150	NPS 8 · DN 200	NPS 10 · DN 250
C_V / K_{VS} coefficients	C_V coefficient	445	760	930
	K_{VS} coefficient	380	650	800
Max. perm. differential pressure Δp_{max}	psi	175 psi	145 psi	
	bar	12 bar	10 bar	

Installation

- Install valves (balanced by a bellows or diaphragm) with the actuator suspended downward.
- Install pipelines horizontally with a slight downward slope on both sides of the valve to prevent condensed water from collecting.
- The direction of flow must match the direction indicated by the arrow on the body.
- Connect a control line to the actuator from the point of pressure tapping located approx. 39" (1 m) upstream of the valve in the pipe wall or at the point of measurement of the connected plant (with compensation chamber, if applicable).



Accessories

- Screw joints with restriction for connection of the control line e.g. for 1/4" or 1/2" (6 or 12 mm) pipe
- Only applicable to valves balanced by a bellows: compensation chamber for condensation and to protect the operating diaphragm against extreme temperatures. The chamber is required for steam and liquids above 300 °F (150 °C).

For detailed information on accessories refer to Data Sheet

► T 2595

Ordering text

Type 2422/2425 Excess Pressure Valve

Valve balanced by a bellows or diaphragm

NPS (DN) ..., body material ..., Class ...

C_v (K_{vs}) coefficient ..., set point range ... psi (bar)

Special version ...

Accessories ...

Specifications subject to change without notice



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