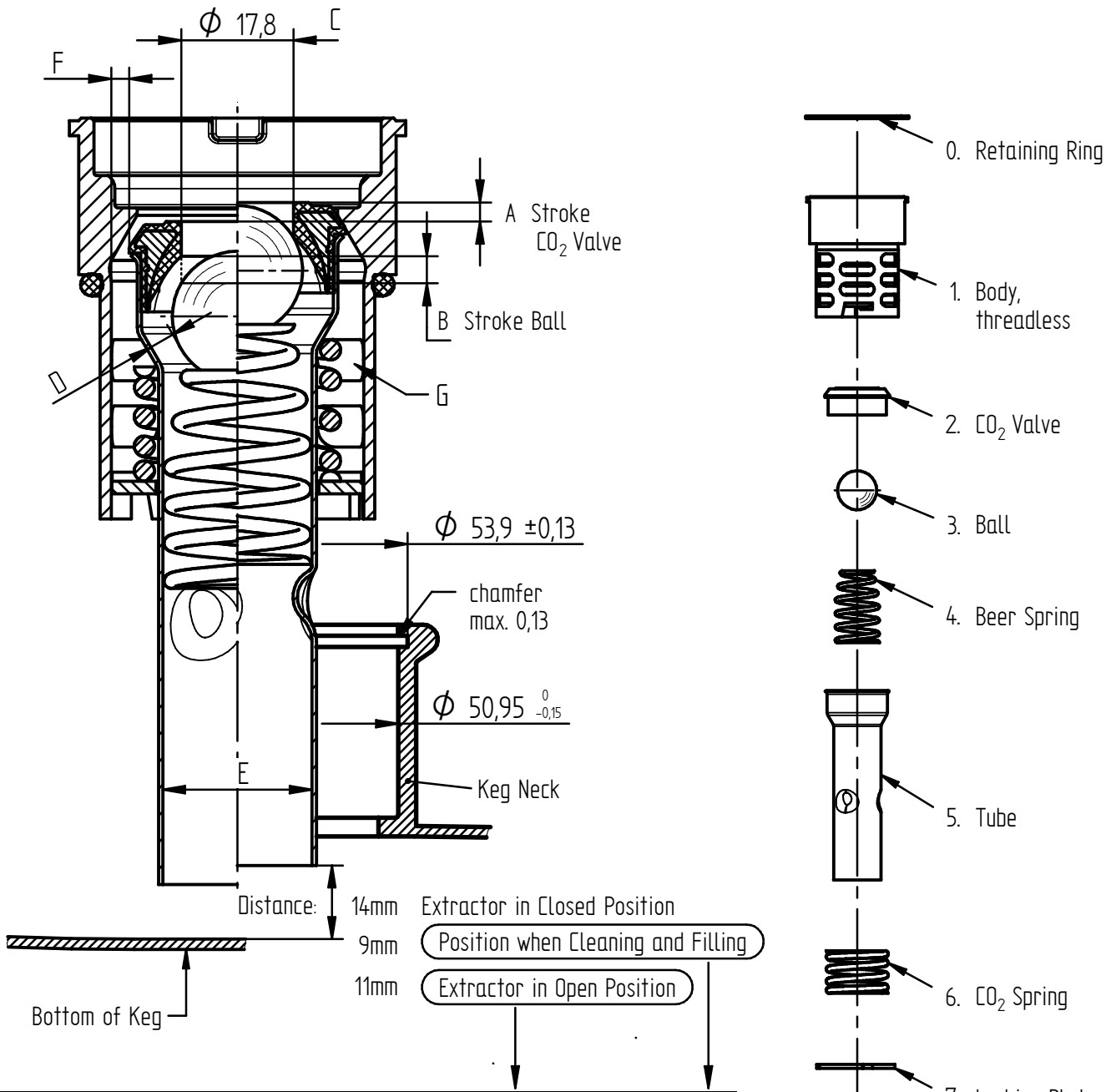


DSI Getränkekartennaturen GmbH.  
If in doubt, please ask.  
Samples are required after each revision.

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|     |                             |                              |                    |   |     |                     |
|-----|-----------------------------|------------------------------|--------------------|---|-----|---------------------|
| I   | Stroke                      | CO <sub>2</sub> Valve + Tube | Parts 2+5 - Part 1 | A | 3mm | max. 4mm-6mm        |
|     |                             | Ball                         | Part 3 - Part 2    | B | 4mm | 6,5mm-8mm           |
| II  | Passages through Inner Tube |                              | In Part 2 Ø17,8    | C |     | 250mm <sup>2</sup>  |
|     |                             |                              | Part 3 - Part 5    | D |     | 260mm <sup>2</sup>  |
|     |                             |                              | In Part 5 Ø23,6    | E |     | 440mm <sup>2</sup>  |
| III | Passages through Outer Tube |                              | Part 1 - Part 2    | F |     | 330mm <sup>2</sup>  |
|     |                             |                              | Part 1             | G |     | 1660mm <sup>2</sup> |
| IV  | Temperature Resistance      | Short-time 160 °C            |                    |   |     |                     |



|         |                 |            |            |            |          |                             |        |                |       |
|---------|-----------------|------------|------------|------------|----------|-----------------------------|--------|----------------|-------|
| PRODUCT |                 | REMARKS    |            | ROUGHNESS  | SCALE    | WEIGHT VOLUME               |        |                |       |
|         |                 |            |            |            | MATERIAL |                             |        |                |       |
|         |                 |            | DATE       | NAME       | TITLE    |                             |        |                |       |
|         |                 |            | DRAWN      | 11.11.2005 | AH       | Technical Data Sheet ET-W D |        |                |       |
|         |                 |            | APPR.      |            |          |                             |        |                |       |
|         |                 |            | NORM       |            |          |                             |        |                |       |
|         |                 |            | PROD. DEV. | DE         |          |                             |        |                |       |
| B       | 160°C was 140°C | 22.02.2013 | Wolter     |            |          | PROJ. METHOD                | FORMAT | DRAWING NUMBER | SHEET |
| A       | updated         | 15.02.2013 | Kunze      |            |          |                             | A4     | D-185701       | 1     |
| Δ       | ALTERATIONS     | DATE       | NAME       | ORIGIN     | REPL.    | REPL. BY                    |        | 2 SHTS.        |       |