



# EXCEEDING BEVERAGE INDUSTRY REQUIREMENTS

Working Closely With Our Customers To Develop Quality Custom Tanks and Vessels

## Why Choose Spokane Industries?

Your One Stop Source For Beverage Vessels

- Quality Since 1952
- ASME Certified Manufacturer
- Complete Design and Engineering Staff
- Certified Welders
- AWS Accredited Weld Inspector
- Highly Experienced Fabricators
- State-of-the-Art Manufacturing Tools and Processes
- NDE Testing
- Sanitary Finishes
- Complete Weld Passivation
- Heat Transfer Jackets
- Tank Insulation
- Mixer Options
- On-time Delivery
- On-site Installation Assistance and Support

## Put Our Experience To Work Building Custom Products That Perform!

Spokane Industries' custom stainless steel fabrication division produces custom tailored stainless steel beverage tanks and components that will meet your requirements and exceed your expectations. Our in-house design and engineering department works with you and your team to ensure no requirement is overlooked. We build tanks for all beverage types, including:

- ✓ Soft Drinks
- ✓ Fruit Juices
- ✓ Wine
- ✓ Beer
- ✓ Distilled Spirits
- ✓ Ciders
- ✓ Water
- ✓ Mead

We use state-of-the-art manufacturing processes to fabricate tanks, vessels, and custom stainless steel components, ensuring the customer's complete satisfaction. We employ some of the most knowledgeable and skilled stainless steel craftsmen in the business. On-time delivery is one of our hallmarks! We offer on-site installation and service support. Spokane Industries, always a dependable partner in your company's success!





## Custom Engineered Equipment Include:

- Sanitary Vessels
- Process Vessels
- Flavor/Syrup Additive Tanks
- Water Tanks
- Fermenters
- Brewhouses
- Blending/Mixing Tanks
- Storage Tanks
- Heat Transfer Jackets
- Pressure Vessels (ASME)
- Engineered Equipment



## Contact Us And See At What Makes Us Different!

### Technical Capabilities and Services:

#### Custom Engineered Beverage Vessels, Tanks, and Equipment

Our collaborative design approach features in-house design and engineering services utilizing the latest parametric modeling tools. Services include:

- Facility layout design assistance
- Full engineering drawings
- Seismic engineering to regional codes
- Pressure vessel design
- Sanitary vessel design
- Mixer specification assistance
- Heat transfer jacket design (Heating/Cooling)

#### Quality Vessel Construction

We employ welders and fabricators proficient with all the latest tools and welding techniques:

- All equipment is manufactured to rigorous ASME standards\*
- Automated spot welder ensures consistent - reliable jacket welds
- All welds fully passivated
- Equipment finished in accordance with AWS D18.3, Annex B
- We employ ASME Section IX certified welders and AWS certified weld inspectors
- We document all weld procedures in accordance with ASME
- In-house NDE inspection
- Full stainless steel and carbon steel fabrication segregation
- All equipment is safeguarded with protective vinyl during manufacturing

#### Custom Vessels In Sizes Ranging 300 to 42,000 Gallons

#### On-site Installation Assistance (as required)

- Shipping to site
- Tank setting and erection
- Pad mounting
- Tank commissioning
- On-site training



(509)-241-4116 [tanks@spokaneindustries.com](mailto:tanks@spokaneindustries.com) [www.spokaneindustries.com](http://www.spokaneindustries.com)

\*When required by customer specifications or application