



Product Specification

BEST Caramel Hell Crop: 2015

Produced from quality spring barley. After the germination is finished, the green malt is gently roasted using a special process. This creates the special caramel aroma. BEST Caramel Hell has excellent processing characteristics and rich and superior flavors. It gives the beer a darker color and increases foam stability. Flavor: Honey, fig

The following values are subject to harvest-specific variations. All analysis are performed by independent, certified laboratories according to MEBAK "Brew-Technical Analysis Methods".

Parameter	Minimum	Maximum	Unit
Moisture content		5,5	%
Extract (dry substance)	75		%
Protein, dry basis		12	%
Wort color	20/8	40 / 16	EBC / L
Wort pH	5,4	6,1	

Raw Material:Spring barleyRaw Material Source:Germany, FranceIngredients:Barley, Water

Recommended: Brewery, Food Industry

For Brewery: Up to 50%

For light beers, Märzen, wheat beers, lager, reduced- and non-alcohol

beers as well as for dark beers

For Food Industry: As required

Shipping Units: 25-kg/55-lb bag, 50-kg/110-lb bag, BigBag, bulk

Shelf life: Under dry (< 35 RH %) clean storage conditions, within a temperature

range of < 20° C (68° F), our products have a minimum shelf life of 24

months.





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Note:

All raw materials are tested for traces of pesticides, mycotoxins, heavy metals and meet the requirements of \underline{VO} (EG) 165/2010 and 369/2005.

BEST malts are tested regularly for <u>N-Nitrosodimethylamine (NDMA)</u>. The nitrosamine content of BEST malts is below allowable thresholds.

All of BEST products are in compliance with <u>VO (EG) Nr. 1829/2003, 1830/2003, 49/2000, 18/2001</u> and <u>50/2000</u>, they are not radiated and do not contain any genetically modified raw materials, ingredients or additives.

All of BEST malts and packing are manufactured in strict conformity with <u>DIN EN ISO 9001:2008</u> and <u>HACCP</u> (Hazard Analysis and Critical Control Points) food safety management system.

All of BEST malts comply with the German Beer Purity Law (Reinheitsgebot).

All of BEST malts are fully traceable according to the guideline EC/178/2002 from barley cultivation up to malt delivery.

Further properties:

- Parameters:
 - o Plant impurities / foreign grain : max. 1 %
 - o Foreign matter (metal / glass) : absence
 - o No plant particles : max. 0,1 %
- Microbiology:
 - o Total plate count at 30° C (86 °F): max. 50 000 UFC / g
 - o Mould: max. 5 000 UFC/g
 - o E. Coli: max. 50 UFC/g
 - o Microorganisms sulfito reductors at 46° C (114,8°F): max. 50 UFC / g
 - o Staphylococcus coagulasa positive at 37° C (98,6 °F): max. 10 UFC / g
 - o Salmonella : absence / 25 g
- Mycotoxins:
 - o Aflatoxin B1 : max. $5 \mu g / kg$
 - ο Aflatoxin B1+B2+G1+G2 : max. 10 μg / kg
 - o Ochratoxin: max. 3 μg/kg
 - o Zearalenone : max. 300 μg / kg
 - o Deoxynivalenol (DON) : max. 1250 μg / kg
- Heavy metals:
 - o Lead: max. 0,2 mg/kg
 - o Cadmium: max. 0,1 mg/kg
- The product is ionization and radiation free

Heidelberg, December 2015

Head of Quality Management