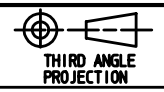


A	23 DEC 04
REV/C.N. NO.	DATE



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VIKING INLINE REDUCER, SIZE 100
SOLID SHAFT

USE & RELATED INFORMATION	
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GEOMETRIC SYMBOLS	
RUNOUT	PARALLELISM
FLATNESS	PERPENDICULARITY
ROUNDNESS	

----- UNLESS OTHERWISE SPECIFIED -----
 TWO PLACE DECIMALS .XX = +/- .02
 THREE PLACE DECIMALS .XXX = +/- .005
 ANGLES = +/- 5°
 ALL FINISHED SURFACES 250√(AA) (CUTOFF)
 BREAK EDGES .005 / .015 RADIUS OR CHAMFER

DRAWN	KROGMANN	23 DEC 04
CHECKED	DRS	05 JAN 05
APPROVED		
SCALE	3=16	INCH DIM.



PATTERN NUMBER	DRG. SIZE B
DRAWING NUMBER	3-551-100

VIKING PUMP, INC.
A Unit of IDEX Corporation
Cedar Falls, Iowa 50613
U.S.A.