



THERMALINE™

AUTOMATED HEAT EXCHANGER OPERATION INSTRUCTIONS

OPENING:

Note: Remove all piping from the movable head and clear all objects and piping from its path before attempting to open unit.

1. Pull – center red Push/Pull button to turn on main power.
2. Press the “CLOSE” button with the main power on to relieve pressure in the lock assembly. Then turn the lock collar on each cylinder to unlock it and slide it out until it clears the lock body.
3. Once all lock collars are removed, push and hold the “OPEN” button to open the unit.

WARNING! Do not attempt to open unit until all cylinders are unlocked! Doing so may cause permanent damage to the heat exchanger!

Open as far as you need or until the cylinders cut out at the end of their stroke.

CLOSING:

1. Pull – center red Push/Pull button to turn on main power.
2. Press – and hold the “CLOSE” button, until the cylinders cut out and the unit stop moving.
3. Re-insert the lock collars into the lock assemblies and turn them into place to lock the cylinders.

Note: Be sure to lock all cylinders before resuming operation of the unit.

4. Push – center red Push/Pull button to turn off main power.